

CTV for Prepress
Advanced Printing Technology Centre
Nov 27, 2025

In the print production process, discrepancies between “design colour” and “print colour” often trouble the industry. It is common to encounter situations where the colours in a design do not match the printed output or fail to meet the expectations of designers. Additionally, colours in printed materials may not appear the same as those displayed on the designer's monitor. A primary reason for this discrepancy is miscommunication between the designer and the printing company; both parties lack a common “colour language”. The introduction of CTV (Colour Tone Value) offers a promising solution for accurate colour transmission.

To address the critical issue of “miscommunication regarding colour language”, it is essential to comprehend colour communication throughout the prepress, design, and printing stages.

- Colour tone is defined using a linear method within the design file: The software establishes a linear dot percentage (e.g., 50% cyan dot) and simultaneously uses an ICC profile to calculate LAB values. Therefore, a designer’s understanding dictates that 50% of the colour correlates to 50% of the colour tone, and all colour tones in prepress are generated using this “linear” approach.
- Printed colour tone is based on “physical phenomena”: In the printing press, ink is transferred from the printing plate to the blanket and then from the blanket to the paper. During this process, the dot gets squashed, increasing the physical diameter of the printed dot. Factors such as ink, fountain solution, blanket, pressure, and the speed at which the press operates contribute to dot gain. Consequently, the original 50% dot in the file will result in a print dot that exceeds 50%. Another term for dot gain is TVI (tone value increase), which can vary across colours; different CMYK colours may experience slightly different dot gains. However, connecting dot gain or TVI to the designer’s linear dot concept can be challenging.

The terms “design with colour values” versus “printing with dots” represent entirely different languages and concepts, leading to unavoidable discrepancies. CTV provides a linear approach and a calibration method based on colorimetric data calculations. Unlike traditional method that calculate TVI solely based on dot area or density, CTV directly measures Lab/XYZ chromatic values from print sheets and calculates the corresponding colour tone values. This methodology ensures that a “50% tone” in the design file matches the appearance of “50% tone” in the final print. Consequently, CTV establishes consistency and a “common language” for colour communication.

Enabling CTV for Seamless Colour Communication

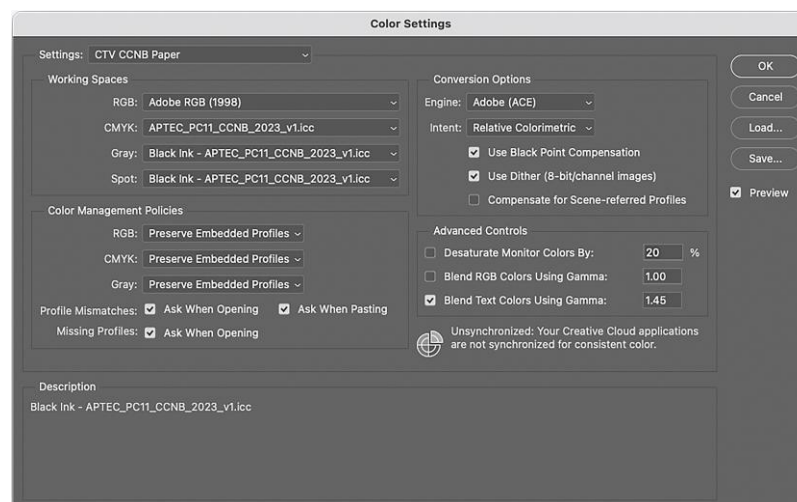
Achieving consistency between design colours and print colours requires effective communication and application spanning from design to printing.

Design serves as the foundation for printing. Thus, it is crucial to implement correct colour settings and separation settings within design software. Creating a file compliant with CTV can help avoid colour inconsistencies. The objective of the colour settings in the software is to maintain consistency across various applications (such as Illustrator, Photoshop, InDesign) and devices (e.g., the designer's computer, proofing machine), thereby preventing colour deviations that arise from differences in device colour gamuts.

To enhance colour accuracy, correct colour setting and ICC profiles must be incorporated into the design file. These profiles capture the colour characteristics of devices, enabling precise colour conversion that ensure accurate previews and predictions of final print colours. Colour settings should encompass the configuration of appropriate ICC profiles for RGB, CMYK, grayscale, and spot colours.

Understand four Working Spaces (colour gamut) in Colour Settings:

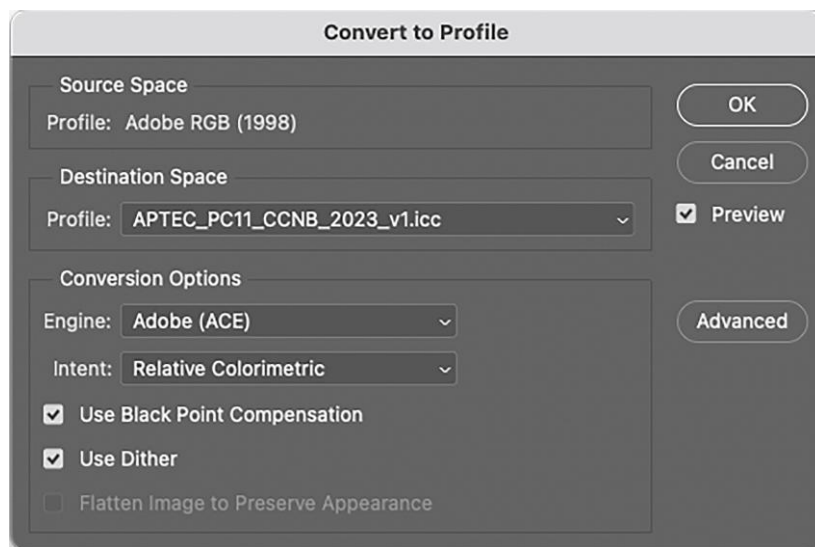
1. RGB:
 - Generally, use Adobe RGB 1998 or eciRGB; avoid using the monitor's colour gamut.
2. CMYK:
 - Use industry-standard ICC profiles based on CTV, such as those generated by Advanced Printing Technology Centre (APTEC) for CCNB, coated paper, coated white board, etc., instead of the software's default "Generic CMYK".
3. Grayscale:
 - Use ICC profiles based on CTV, such as those generated by APTEC for CCNB, coated paper, coated white board, etc.
4. Spot:
 - Utilise either linear settings or ICC profiles based on CTV.



Colour Settings in PhotoShop

Understand Separation Settings

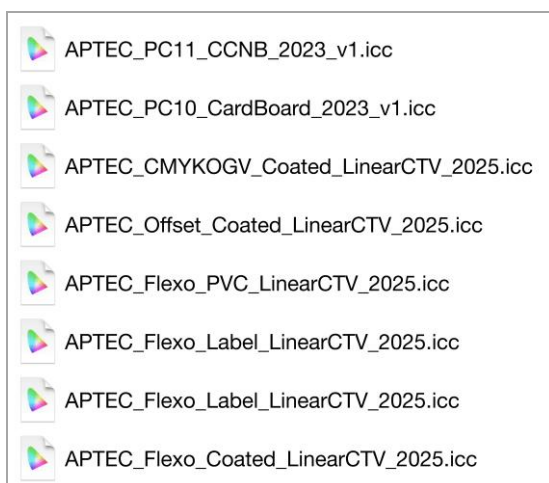
To facilitate printing, designers must convert design files to CMYK within the software. Currently, colour separation is primarily executed through software employing ICC profiles.



Separation Settings in PhotoShop

APTEC has developed eight sets of ICC profiles for offset and flexographic printing across different substrates using CTV, which have been made available on the ICC website. For details, please refer to: <https://www.color.org/registry/index.xalter>.

- Offset: coated paper, uncoated paper, CCNB, coated white board, multi-colour (7C)
- Flexography: coated paper, adhesive sticker, PVC



Standard printing condition	Characterization data reference	Paper type	Profile	Provider	Separation
ISO 12647-2:2013	APTEC_CMYKOGV_Coated_LinearCTV	Premium coated	APTEC_CMYKOGV_Coated_LinearCTV	APTEC	TAC 300% GCR, Medium Max K, 100% TYS, LinearCTV
ISO 12647-2:2013	APTEC_Flexo_Coated_LinearCTV	Premium coated	APTEC_Flexo_Coated_LinearCTV	APTEC	TAC 300% GCR, Medium Max K, 100% TYS, LinearCTV
ISO 12647-2:2013	APTEC_Flexo_Label_LinearCTV	One-side coated label	APTEC_Flexo_Label_LinearCTV	APTEC	TAC 300% GCR, Medium Max K, 100% TYS, LinearCTV
ISO 12647-2:2013	APTEC_Flexo_PVC_LinearCTV	PVC film	APTEC_Flexo_PVC_LinearCTV	APTEC	TAC 300% GCR, Medium Max K, 100% TYS, LinearCTV
ISO 12647-2:2013	APTEC_Offset_Uncoated_LinearCTV	Wood-free uncoated	APTEC_Offset_Uncoated_LinearCTV	APTEC	TAC 300% GCR, Medium Max K, 100% TYS, LinearCTV
ISO 12647-2:2013	APTEC_Offset_Coated_LinearCTV	Premium coated	APTEC_Offset_Coated_LinearCTV	APTEC	TAC 300% GCR, Medium Max K, 100% TYS, LinearCTV
ISO 12647-2:2013	APTEC_Coated Cardboard	Premium coated	APTEC_PC10_Cardboard_2023_v1.icc	APTEC	TAC 340% GCR, Medium Max K, 100% TYS, CTV
ISO 12647-2:2013	APTEC CCNB	Premium coated	APTEC_PC11_CCNB_2023_v1.icc	APTEC	TAC 340% GCR, Medium Max K, 100% TYS, CTV

APTEC's ICC profiles by using CTV

Implementing CTV Calibration in Print Production

To guarantee seamless communication and colour consistency between design and printing, it is vital to fully integrate the CTV calibration method into the printing process.

Prior to production, verify that the correct ICC profile is employed during the design stage. To facilitate effective colour communication, it is imperative to utilise CTV's ICC profile and CTV calibration during printing, covering both 4C and spot colours. If alternative calibration methods are used, colour deviations and inconsistencies will likely occur.

During print production, a spectrodensitometer should be employed in CTV mode to measure the print dot with the relevant tone value, ensuring that the tonal range meets client requirements and falls within tolerance.

Conclusion

Achieving accurate colour reproduction in printing goes beyond merely “design focusing on design” or “printing focusing on calibration”. It constitutes a comprehensive process involving “design – communication – printing”.

The key lies in establishing a ‘common language’. CTV fundamentally standardises colour language, promoting clear and precise communication between prepress and printing (e.g., linear 50=50). This ensures that the colours in the final printed product align with design expectations.

To know more about the application of CTV, please contact APTEC at info@aptec.hkprinters.org or visit www.ctv-aptec.org.